

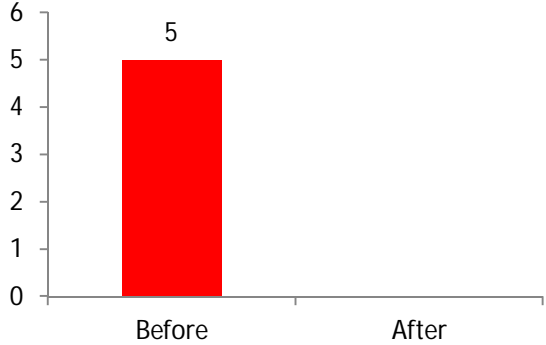


ADVIK P14	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET	
	TPM CIRCLE NAME :	LOSS NO. / STEP										
	DEPT :-	RESULT AREA	P	Q	DEF :- A	C	D	S	M			
CELL :- A374	CELL NAME:- M/C shop	M/C STAGE :- VMC/ FRD	OPERATION :- machining									
KAIZEN THEME :- JH Time reduction		IDEA :- Coolant flow to be provided at top side										
WIDELY/DEEPLY:-		COUNTERMEASURE:- Provided the extra coolant flows at the top & side by of machine, so while operation coolant will flush the all burrs.					BENCHMARK		0 No.			
PROBLEM / PRESENT STATUS :- Burrs are accumulating internal surrounding of machine							TARGET		0 No.			
 BEFORE		 AFTER		KAIZEN START		10.11.2015						
				KAIZEN FINISH		10.11.2015						
		TEAM MEMBERS :-										
		Mr. Manjunath H S										
		Mr.Ganesh										
		BENEFITS :-										
		1.Reduced the JH time										
		KAIZEN SUSTENANCE										
		WHAT TO DO. Irreversible kaizen										
		HOW TO DO:										
		FREQUENCY:										
Why1 :- JH Time more. Why2 : More time taking for cleaning Why3 :- chips accumulated at side guard		RESULT:- Eliminated the 5 minutes from JH activity					COST INCURRED					
							MATERIAL COST		LABOUR COST		TOTAL COST	
							IN RS		IN RS		IN RS	
		1000				1000						
ROOT CAUSE :-		HORIZONTAL DEPLOYMENT										
REGISTRATION NO. & DATE : 902 & 10.11.15		SR. NO.		CELL		TARGET		RESPONSIBILITY		STATUS		
REGISTERED BY :- Mr.Manjunath H.S												
MANAGER'S SIGN :- Mr.Sivasankar.G												